

SERVICE BULLETIN 97

SUBJECT: INCORRECT PLACEMENT OF PEDALS ON NEW STYLE RUDDER PEDAL WELDMENTS

APPLICATION: All New Style RG rudder pedal weldments shipped between 6/26/90 and 1/4/91.

DESCRIPTION: The original rudder pedal weldment for Glasair RGs was recently redesigned to permit installing and removing the pilot's left rudder pedal and the copilot's right rudder pedal without removing the entire rudder pedal assembly. Due to a drafting error, however, the vertical arms connecting the outboard rudder pedals to the pivot tube were incorrectly positioned too close to the fuselage centerline. This results in interference between the left and right rudder pedals on both the pilot and copilot sides. In addition, the outboard rudder pedal brake linkage arms no longer align with the linkage arm mounting tabs on the main rudder pedal tube.

SOLUTION: Stoddard-Hamilton requests that all of the these new style rudder pedal weldments be returned for repositioning the rudder pedal arms. To minimize disruption of our welding department's schedule, we ask that all weldments be returned to us by March 15, 1991. Parts received by this date will be modified at no expense to the builder (shipping costs are the customer's responsibility). A cost of \$75.00 will be charged for modifying parts received after this date.

NOTE: Please allow 30 days for the necessary modification work to be completed. Due to the high standard of cleanliness required for powder-coating, it is not possible to powder-coat the modified areas. The reworked areas will be touched-up using an epoxy primer and a quality black matching finish.

NOTE: All rudder pedal weldments returned to Stoddard-Hamilton must be tagged with the builder's name, the kit number, the date, and specific instructions: "Rework per Service Bulletin 97." The tag must be wired to the weldment for ease of removal; DO NOT use tape.



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