

SERVICE BULLETIN 124 MANDATORY

SUBJECT: G-III main gear side brace bellcrank bracket bushings

APPLICATION: All Glasair III aircraft kits shipped prior to 1/10/93

DESCRIPTION: Service reports from the field have indicated that many of the Glasair III aircraft have loose side brace bellcrank bracket bushings (the bushings that are pressed into the side brace brackets to retain the bellcrank axles). Many of the bushings in the forward bellcrank bracket have been found to have work there way aft, partially out of their boss.

SOLUTION: During construction, remove the forward and aft side brace bellcrank brackets (if installed). Stake the bushings in place with a center punch, all around their circumference in about 6 to 10 places and on each side of each bracket.

As a temporary solution the forward side brace bellcrank bracket bushings can be staked on their aft side around their lower circumference, with the gear in place. Routinely inspect the bushings during the preflight inspections to assure they stay positioned in their brackets. We recommend, however, to remove the brackets at the next annual condition inspection to complete the staking process.

Don't hesitate to contact our builder support department if you have any questions regarding this procedure.

NOTE: *Continued routine inspections of items addressed in Service Bulletins or Service Letters should be made regardless of the repair or rework that has been done.*



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