

SUBJECT: Elevator Torque Tube Assembly welds

APPLICABILITY: All Glasair kits (shipped after 10/01/94 and before 10/31/95) Super IIs (S/Ns 2320, 2328, and 2335 thru 2356) and G-IIIs (S/Ns 3286 thru 3299). Though we believe that this group is the most likely to be affected, other G-II, II-S, Super II, and G-III kits may also be subject.

COMPLIANCE TIME: Immediately after the receipt of this bulletin and prior to flight.

DESCRIPTION: It has come to our attention that some elevator torque tubes may have been shipped without being completely welded. A weld bead should exist all the way around the torque tube at each of its ends as shown.

REQUIRED ACTION: Visually inspect the Elevator Torque Tube Assemblies (472-3410-101) for complete welds per Figure 1. If an improperly welded torque tube is found, contact Stoddard-Hamilton for a return authorization and replacements of the subject part.

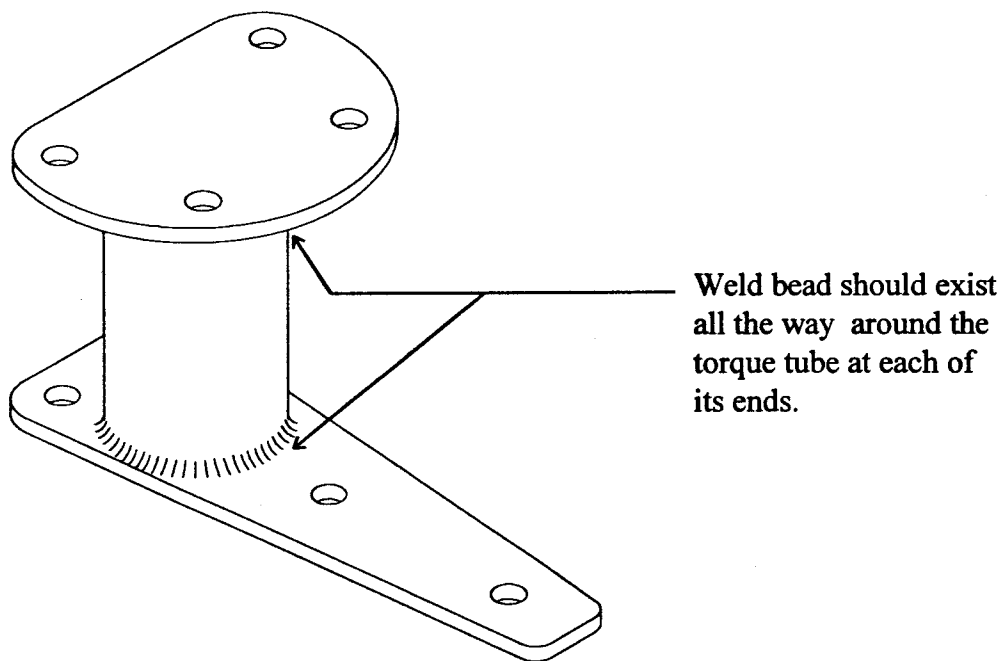


FIGURE 1

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GLASAIR	SERVICE BULLETIN 140		11/30/95	1 of 1

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