

## GLASAIR II-S RG ADVANCE NOTICE OF REVISION

**Page 1-5**, first paragraph under "RESIN AND MEKP SUPPLY"; **Page 2-7**, fifth paragraph:  
The shelf life of the unpromoted standard vinyl ester resin is approximately four months.

**Page 2-7**, second paragraph:  
The standard resin used in later Glasair kits is Dow Derakane 441-400 vinyl ester resin.

**Page D-3**, add this sentence:  
Installation of the optional rear windows is described in the Appendices Section of Volume II.

**Pages D-8 through D-10**:  
Step B-1 will be revised in a similar manner as Steps AB-5 and AB-6 in the Wing Assembly section to describe the latest antennas available from Stoddard-Hamilton Aircraft.

**Page D-74**, FIGURE (D-38) and first sentence:  
Make the top and aft sides of the wheelwell box 7-3/4" wide instead of 7-1/2" wide. Also, center the 110 Rohacell insert 5-3/4" aft of the forward edge of the wheelwell top panel.

**Page D-135**, third sentence:  
Refer to FIGURES (D-3) and (D-75) for a suggested cable routing.

**Page D-154**:  
Make the center support bracket braces 6-3/4" to 7-1/4" long.

**Page D-168**:  
Fabricate the drain valve mounting plate from .063" thick 2024-T3 aluminum.

**Page G-32**, FIGURE (G-14):  
Since the location of the rudder pedal assembly is now 5-3/4" aft of the firewall, fabricate and install connecting links between the rudder control spring brackets and the rudder control springs.

**Page G-100**, FIGURE (G-55):  
The control tunnel to seat back laminate shown in VIEW B-B should be a four-layer laminate, not a six-layer laminate.

**Pages G-187 and G-188**:  
The shoulder harness attach brackets have been lengthened for increased strength. They are now 10" long for all Glasair II-S aircraft. For aircraft that have had the rear windows installed, the brackets must be positioned 6", instead of 7.5", from the fuselage centerline. If you reach this stage of construction before receiving the next revision to your Instruction Manuals, contact our Builder Support department for details of these changes.

**Page G-273**, last paragraph:  
The AN822-6D fitting is attached to the AN914-2D fitting, not the AN912-2D fitting. Also, the correct part number for the drilled elbow is 320-2024-046, not 320-2024-146.

**Page G-411**, FIGURE (G-235):  
For Glasair II-S RG aircraft with serial numbers 2178 and above (or if the wing has been moved aft 1.5" as described in Service Bulletins 114 and 114A), position the two overboard vents 5.5" aft of the leading edge of the belly panel attach flange. This dimension remains 4" for aircraft with serial numbers through 2177 with the original wing position.

**Page G-477**, add this NOTE at the bottom of the page:  
NOTE: Instructions for installing the optional rear windows can be found in the Appendices section at the end of Volume II of the Instruction Manuals.



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