

GLASAIR II-S TD ADVANCE NOTICE OF REVISION

Page 1-5, first paragraph under "RESIN AND MEKP SUPPLY"; **Page 2-7**, fifth paragraph:
The shelf life of the unpromoted standard vinyl ester resin is approximately four months.

Page 2-7, second paragraph:
The standard resin used in later Glasair kits is Dow Derakane 441-400 vinyl ester resin.

Page B-46, add this NOTE after the second NOTE on the page:
NOTE: Trim the inboard ends of the elevator panels just enough to allow installation of the elevator actuator assembly. The panels will be trimmed to their finished length in Step L-4 on page B-58.

Pages C-92 through C-94:
This section will be revised to describe the latest antennas available from Stoddard-Hamilton Aircraft.

Page D-3, add this sentence:
Installation of the optional rear windows is described in the Appendices Section of Volume II.

Pages D-8 and D-9:
Step B-1 will be revised in a similar manner as Steps T-6 and T-7 in the Wing Assembly section to describe the latest antennas available from Stoddard-Hamilton Aircraft.

Page D-201, third sentence:
Refer to FIGURES (D-3) and (D-116) for a suggested cable routing.

Page G-94, FIGURE (G-51):
The control tunnel to seat back laminate shown in VIEW B-B should be a four-layer laminate, not a six-layer laminate.

Pages G-175 through G-177:
The shoulder harness attach brackets have been lengthened for increased strength. They are now 10" long for all Glasair II-S aircraft. For aircraft that have had the rear windows installed, the brackets must be positioned 6", instead of 7.5", from the fuselage centerline. If you reach this stage of construction before receiving the next revision to your Instruction Manuals, contact our Builder Support department for details of these changes.

Page G-256, last paragraph:
The AN822-6D fitting is attached to the AN914-2D fitting, not the AN912-2D fitting. Also, the correct part number for the drilled elbow is 320-2024-046, not 320-2024-146.

Page G-323, FIGURE (G-183):
For Glasair II-S TD aircraft with serial numbers 2178 and above (or if the wing has been moved aft 1.5" as described in Service Bulletins 113 and 113A), position the two overboard vents 5.5" aft of the leading edge of the belly panel attach flange. This dimension remains 4" for aircraft with serial numbers through 2177 with the original wing position.

Page G-389, add this NOTE at the bottom of the page:
NOTE: Instructions for installing the optional rear windows can be found in the Appendices section at the end of Volume II of the Instruction Manuals.



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