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Notice #: 2016-001	Supersedes: N/A
Release Date: May 26 2016	Effectivity Date: May 26 2016
Aircraft Make/Model: Glasair Merlin / M-1	Serial No: 8000
Limitations for completion of any required corrective action: During next engine maintenance event or at any unscheduled repair within the next 100 hours of operation, but at the latest within 6 months of the release date of this Service Bulletin.	

SERVICE BULLETIN

NOTE: Always use proper protective gear and safety equipment when performing service or repair as required by OSHA and or your state or local safety authority.

NOTE: Logbook entries must be made that show the successful completion of corrective action. The information shall include, who performed the repair, when the repair was performed, and what parts were used (including batch and date information), from where they came, invoices, etc.

INSTRUCTIONS

- 1. Description of Corrective Action:** Refer to Rotax SB-912i-006iS (Attached)
- 2. When Corrective Action Must Take Place:** During next engine maintenance event or at any unscheduled repair within the next 100 hours of operation, but at the latest within 6 months of the release date of this Service Bulletin.
- 3. Level of Certification Required:** Rotax Distributors or their independent Service Centers, persons with approved qualifications for the corresponding engine types. Only authorized persons (iRMT, Level Heavy Maintenance) are entitled to carry out this work.
- 4. Tools Required:** Refer to Rotax SB-912i-006iS
- 5. Parts Needed:** Refer to Rotax SB-912i-006iS
- 6. Where to Obtain Parts:** Rotax Distributors or their independent Service Centers
- 7. Detailed Steps:** Refer to Rotax SB-912i-006iS